1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: ESCALADE®² HERBICIDE
EPA Reg. No.: 228-442
Product Type: Herbicide

Company Name: Nufarm Americas Inc.
11901 S. Austin Avenue
Alsip, IL 60803
1-800-345-3330

Telephone Numbers: For Chemical Emergency, Spill, Leak, Fire, Exposure, or Accident, Call CHEMTREC Day or Night: 1-800-424-9300
For Medical Emergencies Only, Call 1-877-325-1840

This product is an EPA FIFRA registered pesticide. Some classifications on this SDS are not the same as the FIFRA label. Certain sections of this SDS are superseded by federal law governed by EPA for a registered pesticide. Please see Section 15. REGULATORY INFORMATION for explanation.

2. HAZARDS IDENTIFICATION

HEALTH HAZARDS:
- Eye irritation Category 2A
- Skin irritation Category 2
- Acute toxicity, oral Category 4
- Specific target organ toxicity – Repeated exposure Category 2

ENVIRONMENTAL HAZARDS:
- Hazardous to aquatic environment, acute Category 1

SIGNAL WORD: WARNING

HAZARD STATEMENTS:
Causes serious eye irritation. Harmful if swallowed. May cause allergic skin reaction. May cause damage to organs (liver, kidneys) through prolonged or repeated exposure. Very toxic to aquatic life.

PRECAUTIONARY STATEMENTS
Wear face shield, chemical goggles or shielded safety glasses. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses if safe to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by the poison control center or doctor. Do not give anything by mouth to an unconscious person.

Wash hands and exposed skin thoroughly after handling. Wear chemical resistant gloves. If on skin: Wash with plenty of water. Specific treatment: See Section 4 First Aid and product label instructions. Take off contaminated clothing and wash it before reuse.

Do not eat, drink or smoke when using this product. If swallowed: Call a poison center or doctor if you feel unwell.
Do not breathe mist, vapors, or spray. Get medical advice/attention if you feel unwell. Emergency medical advice can be obtained by calling the phone number in Section 1. Rinse mouth.

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. If exposed or concerned: Get medical advice/attention. Store locked up.

Dispose of contents/container in accordance with state and federal regulations. See Section 13 and product label for disposal instructions.

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NO.</th>
<th>% BY WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethylamine Salt of 2,4-Dichlorophenoxyacetic Acid</td>
<td>2008-39-1</td>
<td>38.3 – 40.7</td>
</tr>
<tr>
<td>1-Methylheptyl Ester of Fluroxypyr</td>
<td>81406-37-3</td>
<td>5.6 – 6.2</td>
</tr>
<tr>
<td>Dicamba (3,6-Dichloro-o-Anisic Acid)</td>
<td>1918-00-9</td>
<td>3.9 – 4.3</td>
</tr>
<tr>
<td>Solvent Naphtha (Petroleum), Heavy Aromatic</td>
<td>64742-94-5</td>
<td>5.9 – 6.5</td>
</tr>
<tr>
<td>Other Ingredients:</td>
<td>Trade Secret</td>
<td>Trade Secret</td>
</tr>
</tbody>
</table>

Synonyms: Mixture of 2,4-D DMA, Fluroxypyr MHE, and Dicamba

Ingredients not precisely identified are proprietary or non-hazardous. Values are not product specifications.

If in Eyes: Hold eye open and rinse slowly and gently with water for 15 to 20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.

If Swallowed: Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by the poison control center or doctor. Do not give anything by mouth to an unconscious person.

If on Skin or Clothing: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15 to 20 minutes. Call a poison control center or doctor for treatment advice.

If Inhaled: Move person to fresh air. If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably by mouth-to-mouth, if possible. Call a poison control center or doctor for further treatment advice.

Most Important symptoms/effects: Eye irritation

Indication of Immediate medical attention and special treatment if needed: There is no specific antidote if this product is ingested. Treat symptomatically.

Extinguishing Media: Recommended for large fires: foam or water spray. Recommended for small fires: dry chemical or carbon dioxide.

Special Fire Fighting Procedures: Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full fire-fighting turn out gear. Dike area to prevent runoff and contamination of water sources. Dispose of fire control water later.

Unusual Fire and Explosion Hazards: If water is used to fight fire or cool containers, dike to prevent runoff contamination of municipal sewers and waterways.

Hazardous Decomposition Materials (Under Fire Conditions): May produce gases such as hydrogen chloride and oxides of carbon and nitrogen.

Personal Precautions: Wear appropriate protective gear for the situation. See Personal Protection information in Section 8.

Environmental Precautions: Prevent material from entering public sewer systems or any waterways. Do not flush to drain. Large spills to soil or similar surfaces may necessitate removal of topsoil. The affected area should be removed and placed in an appropriate container for disposal.

Methods for Containment: Dike spill using absorbent or impervious materials such as earth, sand or clay. Collect and contain contaminated absorbent and dike material for disposal.

Methods for Cleanup and Disposal: Pump any free liquid into an appropriate closed container. Collect washings for disposal. Decontaminate tools and equipment following cleanup. See Section 13: DISPOSAL CONSIDERATIONS for more information.
7. HANDLING AND STORAGE

HANDLING:
Do not get in eyes or on clothing. Avoid contact with skin. Users should wash hands before eating, drinking, chewing gum, using tobacco, or using the toilet. Remove clothing/Personal Protective Equipment (PPE) immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing. If pesticide gets on skin, wash immediately with soap and water. Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

STORAGE:
Always use original container to store pesticides in a secured warehouse or storage building. Store at temperatures above 25°F. Protect from freezing. If allowed to freeze, remix well before using. This does not alter the product. Containers should be opened in well-ventilated areas. Keep container tightly sealed when not in use. Do not stack cardboard cases more than two pallets high. Do not store near open containers of fertilizer, seed or other pesticides. Do not contaminate water, food or feed by storage or disposal.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls:
Where engineering controls are indicated by specific use conditions or a potential for excessive exposure, use local exhaust ventilation at the point of generation.

Personal Protective Equipment:
Eye/Face Protection: To avoid contact with eyes, wear face shield, goggles or safety glasses. An emergency eyewash or water supply should be readily accessible to the work area.
Skin Protection: To avoid contact with skin, wear long-sleeved shirt, long pants, shoes, socks and chemical-resistant gloves. When mixing or loading, cleaning up spills or equipment or otherwise expose to the concentrate also wear a chemical-resistant apron. An emergency shower or water supply should be readily accessible to the work area.
Respiratory Protection: Not normally required. If vapors or mists exceed acceptable levels, wear NIOSH approved air-purifying respirator with cartridges/canisters approved for use against pesticides.
General Hygiene Considerations: Personal hygiene is an important work practice exposure control measure and the following general measures should be taken when working with or handling this material: 1) do not store, use and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored; 2) wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics or using the toilet.

Exposure Guidelines:

<table>
<thead>
<tr>
<th>Component</th>
<th>OSHA</th>
<th>ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>DMA Salt of 2,4-D</td>
<td>10*</td>
<td>NE</td>
</tr>
<tr>
<td>Fluroxypyr</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Dicamba</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Solvent Naphtha (Petroleum), Heavy Aromatic</td>
<td>2000***</td>
<td>NE</td>
</tr>
<tr>
<td></td>
<td>500</td>
<td>NE</td>
</tr>
<tr>
<td>Other Ingredients</td>
<td>NE</td>
<td>NE</td>
</tr>
</tbody>
</table>

*Based on adopted limit for 2,4-D
** Based on limit for kerosene
***Based on limit for petroleum distillates (naphtha)

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Amber colored liquid
Odor: Mild amine odor
Odor threshold: No data available
pH: 5.5 - 8
Melting point/freezing point: 25°F (-4°C)
Initial boiling point and boiling range: No data available
Flash point: >230°F (>110°C) Setalflash
Evaporation rate: No data available
Flammability (solid, gas): No data available
Upper/lower flammability or explosive limits: No data available
Vapor pressure: No data available
Vapor density: No data available
Relative density: 1.169 @ 25º C
Solubility(ies): Soluble
Partition coefficient: n-octanol/water: No data available
Autoignition temperature: No data available
Decomposition temperature: No data available
Viscosity: 51.6 cPs @ 25º C

Note: Physical data are typical values, but may vary from sample to sample. A typical value should not be construed as a guaranteed analysis or as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not reactive.
Chemical Stability: This material is stable under normal handling and storage conditions.
Possibility of Hazardous Reactions: Will not occur.
Conditions to Avoid: Excessive heat. Do not store near heat or flame.
Hazardous Decomposition Products: Under fire conditions may produce gases such as hydrogen chloride and oxides of carbon and nitrogen.

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Eye contact
Symptoms of Exposure: Eye irritation
Delayed, immediate and chronic effects of exposure: Eye irritation

Toxicological Data:
Data from laboratory studies conducted on a similar, but not identical, formulation:
  Oral: Rat LD₅₀: 1,750 mg/kg (female) (estimated based on mortalities for doses tested)
  Dermal: Rat LD₅₀: >2,000 mg/kg
  Inhalation: Rat 4-hr LC₅₀: >2.07 mg/L
  Eye Irritation: Rabbit: Moderately irritating
  Skin Irritation: Rabbit: Moderately irritating
  Skin Sensitization: Not a contact sensitizer in guinea pigs following repeated skin exposure.

Subchronic (Target Organ) Effects: Repeated overexposure may cause effects to liver, kidneys, blood chemistry, testes and gross motor function. Rare cases of peripheral nerve damage have been reported, but extensive animal studies have failed to substantiate these observations, even at high doses for prolonged periods.

Carcinogenicity / Chronic Health Effects: Various animal cancer tests have shown no reliably positive association between 2,4-D exposure and cancer. Epidemiology studies on herbicide use have been both positive and negative with the majority being negative. The U.S. EPA has given 2,4-D and dicamba a Class D classification (not classifiable as to human carcinogenicity). Fluroxypyr did not cause cancer in laboratory animals.
Reproductive Toxicity: No impairment of reproductive function attributable to 2,4-D have been noted in laboratory animal studies. In animal studies, fluroxypyr has been shown not to interfere with reproduction. Dicamba did not interfere with fertility in reproduction studies in laboratory animals.
Developmental Toxicity: Studies in laboratory animals with 2,4-D have shown decreased fetal body weights and delayed development in the offspring at doses toxic to mother animals. Fluroxypyr did not cause birth defects in animals; other effects were seen in the fetus only at doses which caused toxic effects in the mother. Animal tests with dicamba have not demonstrated developmental effects.
Genotoxicity: There have been some positive and some negative studies, but the weight of evidence is that 2,4-D is not mutagenic. Animal tests with fluroxypyr and dicamba did not demonstrate mutagenic effects.
Assessment Carcinogenicity:
This product contains substances that are considered to be probable or suspected human carcinogens as follows:

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulatory Agency Listing As Carcinogen</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ACGIH</td>
</tr>
<tr>
<td>Chlorophenoxy Herbicides</td>
<td>No</td>
</tr>
</tbody>
</table>

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12. ECOLOGICAL INFORMATION

Environmental Hazards:
This product may be toxic to fish and aquatic invertebrates. Drift and runoff may be hazardous to aquatic organisms in water adjacent to treated areas.

Ecotoxicity:
**Data on 2,4-D, Dimethylamine Salt:**
- 96-hour LC$_{50}$ Bluegill: 524 mg/l
- 96-hour LC$_{50}$ Rainbow Trout: 250 mg/l
- 48-hour EC$_{50}$ Daphnia: 184 mg/l

**Data on Fluroxypyr 1-Methylheptyl Ester:**
Fluroxypyr 1-Methylheptyl Ester is highly toxic to aquatic invertebrates on an acute basis (LC$_{50}$ or EC$_{50}$ is between 0.1 and 1 mg/L). Concentrations for fish were not determined because they exceed water solubility. Fluroxypyr 1-Methylheptyl Ester is highly insoluble in water. Fluroxypyr 1-Methylheptyl Ester is practically nontoxic to birds on an acute and dietary basis (LD$_{50}$ >2,000 mg/kg and LC$_{50}$ >5,000 ppm).

**Data on Dicamba:**
- 96-hour LC$_{50}$ Bluegill: 135 mg/l
- 96-hour LC$_{50}$ Rainbow Trout: 135 mg/l
- 48-hour EC$_{50}$ Daphnia: 110 mg/l

Environmental Fate:
In laboratory and field studies, 2,4-D DMA salt rapidly dissociated to parent acid in the environment. The typical half-life of the resultant 2,4-D acid ranged from a few days to a few weeks. In laboratory and field studies, Fluroxypyr 1-Methylheptyl Ester rapidly de-esterfied to parent acid in the environment. The typical soil half-life for fluroxypyr (acid and ester) ranged from one to four weeks. Microbial metabolism is the primary degradation mechanism in soil. The typical aquatic half-life ranged from 4 to 14 days. Dicamba poorly binds to soil particles, is potentially mobile in the soil and highly soluble in water. Aerobic soil metabolism is the main degradative process for dicamba with a typical half-life of 2 weeks. Degradation is slower when low soil moisture limits microbe populations. In water, microbial degradation is the main route of dicamba dissipation. Aquatic hydrolysis, volatilization, adsorption to sediments, and bioconcentration are not expected to be significant.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method:
Pesticide wastes are toxic. If container is damaged or if pesticide has leaked, contain all spillage. Absorb and clean up all spilled material with granules or sand. Place in a closed, labeled container for proper disposal. Improper disposal of excess pesticide, spray mixtures, or rinsate is a violation of Federal law and may contaminate groundwater. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

Container Handling and Disposal:
**Nonrefillable Containers 5 Gallons or Less:** Nonrefillable container. Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. **Triple rinse as follows:** Empty the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container 1/4 full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times. Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by State and local authorities. Plastic containers are also disposable by incineration, or, if allowed by State and local authorities, by burning. If burned stay out of smoke.

**Nonrefillable containers larger than 5 gallons:** Nonrefillable container. Do not reuse or refill this container. Offer for recycling if available. If recycling or recondition are not available, puncture and dispose of in a sanitary
SAFETY DATA SHEET

landfill, or by other procedures approved by State and local authorities. Plastic containers are also disposable by incineration, or, if allowed by State and local authorities, by burning. If burned stay out of smoke. Triple rinse or pressure rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank. Fill the container 1/4 full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Pressure rinse as follows: Empty the remaining contents into application equipment or a mix tank and continue to drain for 10 seconds after the flow begins to drip. Hold container upside down over application equipment or mix tank and collect rinsate for later use or disposal. Insert pressure rinsing nozzle in the side of the container, and rinse at about 40 psi for at least 30 seconds. Drain for 10 seconds after the flow begins to drip.

Refillable containers larger than 5 gallons: Refillable container. Refill this container with pesticide only. Do not reuse this container for any other purpose. Cleaning the container before final disposal is the responsibility of the person disposing of the container. Cleaning before refilling is the responsibility of the refiller. To clean the container before final disposal, empty the remaining contents from this container into application equipment or a mix tank. Fill the container about 10% full with water. Agitate vigorously or recirculate water with the pump for two minutes. Pour or pump rinsate into application equipment or rinsate collection system. Repeat this rinsing procedure two more times.

Refillable Container: Refill this container with pesticide only. Do not reuse this container for any other purpose. Close all openings and replace all caps. Contact Nufarm’s Customer Service Department at 1-800-345-3330 to arrange for return of the empty refillable container.

OR

Refillable Container: Refill this container with pesticide only. Do not reuse this container for any other purpose. Close all openings and replace all caps. Contact Nufarm’s Customer Service Department at 1-800-345-3330 to arrange for return of the empty refillable container.

For Residential Use:

Container Handling: If empty - Do not reuse this container. Place in trash or offer for recycling if available. If partly filled - If product cannot be used as directed, call your local solid waste agency for disposal instructions. Never place unused product down any indoor (including toilet) or outdoor (including sewer) drain.

14. TRANSPORTATION INFORMATION

Follow the precautions indicated in Section 7: HANDLING AND STORAGE of this SDS.

DOT

<30 gallons per completed package
  Non Regulated

≥ 30 and < 119 gallons per complete package
  UN 3082, Environmentally hazardous substance, liquid, n.o.s., (2,4-D Salt), 9, III, RQ

≥ 119 gallons per complete package
  UN 3082, Environmentally hazardous substance, liquid, n.o.s., (2,4-D Salt), 9, III, RQ, Marine Pollutant

IMDG
  UN 3082, Environmentally hazardous substance, liquid, n.o.s., (2,4-D Salt), 9, III, Marine Pollutant

IATA
  Non regulated

15. REGULATORY INFORMATION

EPA FIFRA INFORMATION

This chemical is a pesticide product registered by the United States Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets (SDS), and for workplace labels of non-pesticide chemicals. The hazard information required on the pesticide label is reproduced below. The pesticide label also includes other important information, including directions for use.

WARNING. Causes substantial but temporary eye injury. Harmful if swallowed or absorbed through the skin. Do not get in eyes or on clothing. Avoid contact with skin.
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U.S. FEDERAL REGULATIONS

TSCA Inventory: This product is exempted from TSCA because it is solely for FIFRA regulated use.

SARA Hazard Notification/Reporting:
Hazard Categories Under Criteria of SARA Title III Rules (40 CFR Part 370.66):
Immediate and Delayed

Section 313 Toxic Chemical(s):
Dicamba (CAS No. 1918-00-9), 4.10% by weight in product

Reportable Quantity (RQ) under U.S. CERCLA:
Dicamba (CAS No. 1918-00-9) 1,000 pounds

RCRA Waste Code:
Under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste.

State Information:
Other state regulations may apply. Check individual state requirements.

California Proposition 65:
Not Listed.

16. OTHER INFORMATION

National Fire Protection Association (NFPA) Hazard Rating:
Rating for this product: Health: 2 Flammability: 1 Reactivity: 0
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

This Safety Data Sheet (SDS) serves different purposes than and DOES NOT REPLACE OR MODIFY THE EPA-ACCEPTED PRODUCT LABELING (attached to and accompanying the product container). This SDS provides important health, safety and environmental information for employers, employees, emergency responders and others handling large quantities of the product in activities generally other than product use, while the labeling provides that information specifically for product use in the ordinary course.

Use, storage and disposal of pesticide products are regulated by the EPA under the authority of the Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA) through the product labeling, and all necessary and appropriate precautionary, use, storage, and disposal information is set forth on that labeling. It is a violation of Federal law to use a pesticide product in any manner not prescribed on the EPA-accepted label.

Although the information and recommendations set forth herein (hereinafter “Information”) are presented in good faith and believed to be correct as of the date hereof, Nufarm Americas Inc. makes no representations as to the completeness or accuracy thereof. Information is supplied upon the condition that the persons receiving same will make their own determination as to its suitability for their purposes prior to use. In no event will Nufarm Americas Inc. be responsible for damages of any nature whatsoever resulting from the use of or reliance upon Information. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREBY WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS AND ALL SUCH WARRANTIES ARE HEREBY SPECIFICALLY DISCLAIMED.

Date of Issue: February 6, 2015
Supersedes: February 6, 2015

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